

Technical Data Sheet: Ref: TDS-HPC-0001-V02

Date of issue: June 2017

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A212-1001

CHLORINATED RUBBER ANTI CORROSIVE PRIMER

GENERIC TYPE	Chlorinated Rubber																						
DESCRIPTION	A212-1001 is a physically drying, modified chlorinated rubber based primer, containing anti corrosive pigment. It is used on steel structures in moderately to severely corrosive environment.																						
RECOMMENDED USE	As a water resistant primer in underwater and above water systems such as ship hulls, decks & super structure ,off shores structures, steel structures and piping in chemical plants, refineries, bridges and cranes. It is also suitable for drinking water system.																						
FEATURE	<ul style="list-style-type: none"> -Excellent water resistance -Durability in severe marine atmosphere -Good penetration -Easy repair 																						
PHYSICAL PROPERTIES	<table> <tr> <td>Finish</td> <td>Flat-Semi flat</td> </tr> <tr> <td>Color</td> <td>Upon request</td> </tr> <tr> <td>Solid by volume</td> <td>50±5%</td> </tr> <tr> <td>Specific Gravity</td> <td>1.30±0.1 gr/cm³</td> </tr> <tr> <td>Flash point</td> <td>Max 28 °c</td> </tr> <tr> <td>Recommended D.F.T.</td> <td>60-80 microns</td> </tr> <tr> <td>Theoretical coverage</td> <td>9.16-5.62 m²/Lit</td> </tr> <tr> <td></td> <td>Practical coverage depends on loss factor</td> </tr> <tr> <td>Touch dry</td> <td>15 min. at 20 °c</td> </tr> <tr> <td>Hard dry</td> <td>2 hrs. at 20 °c</td> </tr> <tr> <td>Thermal resistance</td> <td>Max. 60 °c (dry exposure) Non-Continuous Max. 65 °c</td> </tr> </table>	Finish	Flat-Semi flat	Color	Upon request	Solid by volume	50±5%	Specific Gravity	1.30±0.1 gr/cm ³	Flash point	Max 28 °c	Recommended D.F.T.	60-80 microns	Theoretical coverage	9.16-5.62 m ² /Lit		Practical coverage depends on loss factor	Touch dry	15 min. at 20 °c	Hard dry	2 hrs. at 20 °c	Thermal resistance	Max. 60 °c (dry exposure) Non-Continuous Max. 65 °c
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APPLICATION

Application method	Air/Airless spray, Brush, Roller
Surface temperature	10-50 °c
Mixing ratio	Single pack
Packaging	25 KG
Thinner/cleaner	A840-0212
Pot Life	N/A
Recoat interval	Min 1 hrs. at 20° c Max indefinite Recoating intervals related to later conditions of exposure
Nozzle orifice	0.018"-0.021"
Nozzle pressure	150 bar/2175 psi Airless spray is indicative and subject to adjustment
Application condition	Apply only on a dry and clean surface with a temperature above the dew point to avoid condensation. In confined spaces provide adequate ventilation during application and drying.

SURFACE PREPARATION

- All surfaces to be coated should be completely clean, dry and free from contamination. Surface preparation method shall be in accordance with ISO 8504: 2000.
- Remove salt and other water-soluble contaminants by fresh water.
- Remove oil and grease with suitable detergent or solvent (SSPC-SP-1).
- Remove rust, mill scale and other loose material completely by abrasive blasting (ISO 8501-1:2007 Sa 2 1/2 or SSPC SP-10).

SAFETY PRECAUTIONS

Detail information is given on Material Safety Data Sheet (MSDS). Avoid inhalation of spray mist or vapor. Avoid skin and eye contact. Paint contacted with skin should be immediately removed with water and/or suitable cleanser. Eyes should be flushed with water and seek immediate medical attention. Since this product contains flammable solvents, keep away from sparks and open flames. Application and handling of this product should be in compliance with relevant national regulations.

STORAGE

Store in dry, cool condition and away from sources of heat and ignition. Containers must be kept tightly closed. Store conditions shall be in accordance with national regulations.

SHELF LIFE

12 months from date of production

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