

Technical Data Sheet: Ref: TDS-HPC-0001-V02

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A570-1001

POLYAMIDE CURED EPOXY PRIMER

GENERIC TYPE Epoxy

DESCRIPTION A570-1001 is a two components, polyamide cured epoxy primer or tie coat.

RECOMMENDED USE

As a general purpose rust preventing primer for epoxy systems, on structural steel, pipe, tanks, oil, refineries, and power plants. Chemical process plants, for immersion and non-immersion service, applicable both as primer and tie coat over zinc ethyl silicate.

-Excellent rust preventing

FEATURES -High Chemical and water resistance

-Suitable as a first coat in various paint systems

-Suitable for a variety of substances

-With the proper topcoat, withstand splash or spillage of water, solvents chemicals, and petroleum products

PHESICAL PROPERTIES

Finish Flat - Semi flat

Color Upon request Solid by volume 58±5%

Specific Gravity 1.4±0.1 gr/cm3

Flash point 33 °c

Recommended D.F.T. 40-80 microns
Theoretical coverage 15.75-6.62 m²/ Lit

Practical coverage depends on loss factor

Touch dry 5 hrs. at 20°c Full Cured 7 days. at 20°c

Thermal resistance Max. 140°c (dry exposure)



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Kansai Paint Iranian

APLICATION

Application method Air/Airless spray, Brush, Roller

Surface temperature 10-40 °c Mixing ratio(by weight) 6:1

 Packaging(A+B)
 24KG+4KG

 Hardener(B)
 A275-2008-50

 Thinner/Cleaner
 A840-0570

Recoat interval Min 24 hrs.at 20°c, Max 14 days. at 20°c

Pot Life 8 hrs. at 20°c

Application condition Apply only on a dry and clean surface with a temperature above the dew point

to avoid condensation Environment Temperature should be 10 °C min and 40

°C max and Relative humidity: 80% maximum.

Nozzle orifice 0.017"-0.021"

Nozzle pressure 150 bar/2175 psi

Airless spray is indicative and subject to adjustment

SURFACE PREPRATION

The surface should be clean , dry and free from oil , grease , salt and other foreign materials and blast cleaned up to Sa $2\frac{1}{2}$ for primer application and as a tie coat is required the primed surface cleaned , dry and free from any other contaminations.

SAFETY PRECAUTIONS

Detail information is given on Material Safety Data Sheet (MSDS). Avoid inhalation of spray mist or vapor. Avoid skin and eye contact. Paint contacted with skin should be immediately removed with water and/or suitable cleanser. Eyes should be flushed with water and seek immediate medical attention. Since this product contains flammable solvents, keep away from sparks and open flames. Application and handling of this product should be in compliance with relevant national regulations.

STORAGE

Store in dry, cool condition and away from sources of heat and ignition. Containers must be kept tightly closed. Store conditions shall be in accordance with national regulations.

SHELF LIFE

12 months from date of production.

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