



kansai paint

Kansai Paint Iranian

Technical Data Sheet: Ref: TDS-HPC-0001-V02

[www.kansaipaint.ir](http://www.kansaipaint.ir)

Date of issue: June 2017

## A570-1015

### POLYAMIDE CURED EPOXY HIGH BUILD SELF-PRIMER

<b>GENERIC TYPE</b>	Epoxy																								
<b>DESCRIPTION</b>	A570-1015 is a two components, polyamide cured, and high build self-primer epoxy coating.																								
<b>RECOMMENDED USE</b>	As a high build, high performance protective coating in aggressive environment over concrete or metal surfaces.																								
<b>FEATURES</b>	<ul style="list-style-type: none"><li>-Excellent oil resistance</li><li>-Excellent chemical resistance against weak acids and alkalis</li><li>-Suitable as finish coat in various epoxy paint systems</li><li>-Corrosion resistance in moderately to severely environment</li></ul>																								
<b>PHESICAL PROPERTIES</b>	<table><tr><td>Finish</td><td>Flat - Semi flat</td></tr><tr><td>Color</td><td>Upon request</td></tr><tr><td>Solid by volume</td><td>65±5%</td></tr><tr><td>Specific Gravity</td><td>1.4±0.1 gr/cm<sup>3</sup></td></tr><tr><td>Flash point</td><td>32 °c</td></tr><tr><td>Recommended D.F.T.</td><td>120-200 microns</td></tr><tr><td>Theoretical coverage</td><td>5.8-3 m<sup>2</sup>/ Lit</td></tr><tr><td></td><td>Practical coverage depends on loss factor</td></tr><tr><td>Touch dry</td><td>5 hrs. at 20°c</td></tr><tr><td>Hard dry</td><td>24 hrs. at 20°c</td></tr><tr><td>Full Cured</td><td>7 days. at 20°c</td></tr><tr><td>Thermal resistance</td><td>Max. 140°c (dry exposure)</td></tr></table>	Finish	Flat - Semi flat	Color	Upon request	Solid by volume	65±5%	Specific Gravity	1.4±0.1 gr/cm <sup>3</sup>	Flash point	32 °c	Recommended D.F.T.	120-200 microns	Theoretical coverage	5.8-3 m <sup>2</sup> / Lit		Practical coverage depends on loss factor	Touch dry	5 hrs. at 20°c	Hard dry	24 hrs. at 20°c	Full Cured	7 days. at 20°c	Thermal resistance	Max. 140°c (dry exposure)
Finish	Flat - Semi flat																								
Color	Upon request																								
Solid by volume	65±5%																								
Specific Gravity	1.4±0.1 gr/cm <sup>3</sup>																								
Flash point	32 °c																								
Recommended D.F.T.	120-200 microns																								
Theoretical coverage	5.8-3 m <sup>2</sup> / Lit																								
	Practical coverage depends on loss factor																								
Touch dry	5 hrs. at 20°c																								
Hard dry	24 hrs. at 20°c																								
Full Cured	7 days. at 20°c																								
Thermal resistance	Max. 140°c (dry exposure)																								



kansai paint

Kansai Paint Iranian

Technical Data Sheet: Ref: TDS-HPC-0001-V02

[www.kansaipaint.ir](http://www.kansaipaint.ir)

Date of issue: June 2017

## APPLICATION

Application method	Air/Airless spray, Brush, Roller
Surface temperature	10-40 °c
Mixing ratio(by weight)	6:1
Packaging(A+B)	24KG+4KG
Hardener(B)	A275-2008-50
Thinner/Cleaner	A840-0570
Recoat interval	Min 24 hrs.at 20 °c, Max 7 days. at 20 °c
Pot Life	8 hrs. at 20 °c
Application condition	Apply only on a dry and clean surface with a temperature above the dew point to avoid condensation Environment Temperature should be 10 °C min and 40 °C max and Relative humidity: 80% maximum.
Nozzle orifice	0.017"-0.021"
Nozzle pressure	150 bar/2175 psi Airless spray is indicative and subject to adjustment

## SURFACE PREPRATION

Surface should be free from oil, grease, dust and mill scale by solvent cleaning or high pressure fresh water hosing and finally sand blasting up to Sa2½ or SSPC-SP10.

## SAFETY PRECAUTIONS

Detail information is given on Material Safety Data Sheet (MSDS). Avoid inhalation of spray mist or vapor. Avoid skin and eye contact. Paint contacted with skin should be immediately removed with water and/or suitable cleanser. Eyes should be flushed with water and seek immediate medical attention. Since this product contains flammable solvents, keep away from sparks and open flames. Application and handling of this product should be in compliance with relevant national regulations.

## STORAGE

Store in dry, cool condition and away from sources of heat and ignition. Containers must be kept tightly closed. Store conditions shall be in accordance with national regulations.

## SHELF LIFE

12 months from date of production.

DISCLAIMER: The information given on this sheet is to the best of our knowledge and accurate at the time of issuing. Since conditions of use are beyond the manufacturer's control information contained herein is without warranty implied or otherwise and the suitability of the material for the use contemplated is the sole responsibility of the buyer. The information contained on this data sheet is subject to modification at any time due to our policy of modification and product development.